## 100ARG30 Assembly

100AR30 E100 100G S100 Step 2 Use a holesaw to cut the hole for the spigot. Hole sizes are per below: 89mm holesaw for S100 spigot to 100mm DWV pipe 76mm holesaw for S80 spigot to 80mm DWV pipe 51mm holesaw for S50 spigot to 50mm DWV pipe 37mm holesaw for S40 spigot to 40mm DWV pipe Step 1 Step 3 Use a hacksaw with 32TPI blade to cut **PVC** solvent both stainless grate cement the parts and PVC channel. together. Use type NOTE, cut the GRATE AFTER N clear with clear the CHANNEL is ASSEMBLED primer. to ensure the grate fits correctly. 100GJ 100GA Join angles as shown if turning channel around a 90 degree corner.

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